AMBITION WELD INDUSTRIES

Heavy Duty Piller Type Profile Shape Cutting





- Heavy duty piller type Profile Shape Cutting Machine is high efficiency cutting tool which can easy to cut many different shapes clockwise & anti-clockwise, according to the gauge modelling template.
- > The main body is made of aluminum by die-casting minutely.
- Using adopt SCR control uniformly adjust the speed within the specified range without changing the performance of the motor, and the speed control is also stable.
- With a small control voltage, the motor speed can be directly controlled, and its control energy loss is small.
- Especially applicable for many un-regular and same centre of internal & external shape Parts with well smooth & fine surface.
- > Full 360 degrees rotation for larger circles , moving steadily.
- Low cutting production cost with large cutting range.
- > High concentric precision (IT-16 Level) in cutting with well smooth & fine surface.

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| Input voltage | AC 220/250 V <u>+</u> 15% /50-60Hz |
| Max. size of cutting rectangular | 500*1250 mm |
| Circle cutting dia | 20-1300 mm |
| Cutting thickness | 5-250 mm |
| Max. size of cutting square | 950*950 mm |
| Cutting length | 1300 mm |
| Dia of standard megnatic wheel | 12 mm |
| Cutting Speed | 100-1000 mm/min |
| Cutting precision | Ellipse <u><</u> 1.5 mm,Rectangle/ square <u>+</u> 1 mm/650mm |
| Motor | DC Servo motor , 24W , 110V , 0.5A , 3600-4600 RPM |
| Torch | injector type vertical movement (rack & pinion) |
| Weight | 350 Кg |
| Dimensions | 1325*1350*1875 mm |
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Technical Specification